



```
1: program Roy_Wattmeter
2:
3: ****
4: /* Name      : Wattmeter          */
5: /* Author    : Roy H. Guerra Jr.   */
6: /* Notice    : Copyright (c) 2013   */
7: /*           : All Rights Reserved */
8: /* Date      : 12/23/2013         */
9: /* Version   : 1.0                */
10: /* Notes     : Use PIC18F25K22      */
11: /*           : Use 20MHZ ceramic resonator */
12: ****
13: Notes:
14: 1) Circuit uses a PT & CT to provide isolation. However, only symetrical
15: components, not asymetrical can be measured (no DC).
16: 2) Harmonics up to (2 * sampling freq) can be measured accurately.
17: 3) Total data collection should be >=2 times fundemantal frequency of 60HZ.
18: - A/D conversion using for 1 TAD = 4uS (Max) using "FRC" from PIC Datasheet
19: - ADC function uses 12 TAD or 48uS (4uS*12).
20: - There are two channels (Voltage & Current). This equates to 96uS.
21: - Acquisition time for one cycle = [(VTAD+ITAD+Delay)*(Number of Samples)].
22: - Choose a delay time of 10uS, and 0.0166 = [(48uS+48uS+10uS)*(Num_Samples)]
23: - solve for the number of samples for one cycle = 156.6 or 157 samples.
24: - 60 Hz=16.6mS. Nyquist criteria would be (2X) aquisition time or 0.0333,
25: - using 314 samples(157*2). This would be the minimum.
26: - This circuit will sample at (10X), and use 300 samples. The total
27: - acquisition time will be (0.0166*10)=[(48uS+48uS+delayuS)*(300)], solve
28: - for delayuS, and get "457". So 10 full 60 HZ cycles are sampled.
29: 4) The start of data collection begins with an "auto zero" upon power up
30: which is stored in EEPROM as a voltage & current offset.
31: 5) A 20MHZ ceramic resonator with PLL enabled to give a clock frequency of
32: 60MHZ.
33: 6) rms = SQRT[(square each sample while adding them together) / (#samples)].
34: 7) VA = [Magnitude (Vrms / #samples) * Magnitude (Irms / #samples)].
35: 8) Watts = Average [sum (Vrms * Irms) / (#samples)].
36: 9) pf = (Watts / VA).
37: 10) VARS = SQRT[SQ(VA) - SQ(Watts)].
38: 11) AC voltage and current swings negative (microcontroller is offset to take)
39: 12) AC input is scaled via LM2904P circuit (not shown) to provide approx. 0-5V
40: for voltage and current. The digital offset = [(2^10/5 - 1)*(2.5)] = 512
41: this is for 10 bit A/D conversion and is adjusted upon power-up.
42: 13) This circuit due to PT & CT is meant for sinusiod waveforms only. If you
43: remove the PT & CT isolation and use resistors, it can handle any
44: waveform, and also the DC component.
45: 14) The accuracy of this circuit is typically 1%, but can be improved using
46: precision resistors in the scaling circuits, more accurate PT & CT, and
47: a faster sampling frequency with more samples (a different PIC IC), and
48: a more stable voltage supply.
49: 15) Refresh rate, to begin new samples is around 1 Second.
50: 16) The LCD is a 4 bit parallel mode and 4 lines X 20 characters.
51: 17) A software calibration routine is used to set the span, and the span
52: for the voltage and current are stored in EEPROM. To initiate press
53: the "Increase" and "Decrease" buttons and hold for "3" seconds.
54: 18) At time of programming, enter in EEPROM the following:
55: - For voltage (address $5 = 78; address $6 = 00), this is 120 decimal
56: - For current (address $7 = 0A; address $8 = 00), this is 10 decimal
57: 19) Minimum thresholds to maintain 1% accuracy is 10% nom values for Amps and
```

```
58: '      Volts (rms). Nom. Amps is 20rms, and volts is 120rms. Readings under 10%
59: '      nominal are allowed, but accuracy is affected.
60: ' 20) Maximum CT & PT Inputs are 22 amps(rms) and 132 volts(rms).
61: ' 20) Ensure PT & CT are wired "In-Phase", so samples are taken correctly. One
62: '      way to check is to place wires in series, the voltage should be a max, not
63: '      min value (with CT & PT loaded). Or look at "pf" using a resistance load.
64: '
65: ' Hardware Declarations
66: =====
67: '
68: ' LCD Module
69: -----
70: ' LCD is parallel 4 bit data bus with HD44780 or equivalent Interface
71: ' LCD 4 Bit Data Bus (PORTB.0,1,2,3)to LCD (D4, D5, D6, D7)
72: ' LCD (RS) Bit to (PORTB.4)
73: ' LCD Enable Bit (E) to (PORTB.5)
74: ' LCD R/W tied to Ground with LCD Data pins(D0, D1, D2, D3)
75: ' Vdd = +5 V, A = +5v for backlight
76: ' Vss = Gnd, K = Gnd for backlight, Vo = LCD display contrast
77: '
78: ' PT & CT Inputs
79: -----
80: ' Scaled PT input (0-4v) is PORTA.0 and Gnd = (-120 to +120) Volts rms input
81: ' Scaled CT input (0-4v) is PORTA.1 and Gnd = (-20 to + 20) Amps rms input
82: '
83: ' Software Declarations Section
84: =====
85: '
86: ' Configuration Bits
87: -----
88: ' Oscillator = HS Oscilator
89: ' 4 X PLL = Always Enabled
90: ' Primary Clk = Always Enabled
91: ' Fail Safe Clk Monitor = Disabled
92: ' INT/EXT Switchover = Disabled
93: ' Brown out Detection = HW/SW Disabled
94: ' Power up Timer = Disabled
95: ' Watch Dog Timer = Disabled in hardware (H/S)
96: ' MCLR = Disabled, RE3 enabled
97: ' CCP2 B Output MUX Bit = RD2
98: ' T3CMX = RC0
99: ' HF Internal Fast Startup = Output is not delayed
100: ' CCP3 MUX Bit = MUX with RE0
101: ' PORTB A/D Enable Bit = RB<4:0> Digital
102: ' CCP2 MUX Bit = RC1
103: ' In Circuit Debogger = Disabled
104: ' Extended Instruction Set = Disabled
105: ' Low Voltage Programming = Disabled
106: ' Stack Overflow Reset = Disabled
107: '
108: ' Constants:
109: -----
110: const NUM_SAMPLES = 300      ' 300 measurements for each voltage / current sample
111: VDD = 5.0                  ' PIC supply voltage
112:
113: ' Variables:
114: -----
```

```

115: dim Str1 as string[23]                                ' Display array for results
116: Vsample, Isample as word[NUM_SAMPLES]                 ' Array for storing V&I samples
117: Vscale, Iscale as float                               ' Scaled voltage and current numbers
118: Vsquare, Isquare, VReal, IReal as float              ' Equation Variables
119: VRms, IRms, PF, VAR, VA, Pwatt, PRms as float       ' Equation Variables
120: Vspan, Ispan as word                                ' Calibration variables
121: Voffset, Ioffset as word                            ' A/D offset variables
122: I as word                                         ' Counting Variable
123: Pos as word                                       ' String formatting variable
124: flag_1, flag_2 as byte                             ' Calibration program flags
125: dim Sw_1 as sbit at PORTC.0                         '(+) Increase Button
126: dim Sw_2 as sbit at PORTC.1                         '(-) Decrease Button
127: dim Sw_3 as sbit at PORTC.2                         '(enter) button
128:
129: ' Lcd Module connections
130: -----
131: dim LCD_RS as sbit at LATB4_bit                     ' LCD pins
132: LCD_EN as sbit at LATB5_bit
133: LCD_D4 as sbit at LATB0_bit
134: LCD_D5 as sbit at LATB1_bit
135: LCD_D6 as sbit at LATB2_bit
136: LCD_D7 as sbit at LATB3_bit
137:
138: dim LCD_RS_Direction as sbit at TRISB4_bit          ' LCD data direction register
139: LCD_EN_Direction as sbit at TRISB5_bit
140: LCD_D4_Direction as sbit at TRISB0_bit
141: LCD_D5_Direction as sbit at TRISB1_bit
142: LCD_D6_Direction as sbit at TRISB2_bit
143: LCD_D7_Direction as sbit at TRISB3_bit
144:
145: sub procedure InitMain()
146: INTCON.7 = 0                                         ' Disable Global Interrupts
147: INTCON2.7 = 0                                       ' Disable PORTB Pull Up's
148: ANSELA = %00111111                                 ' Set PORTA to Analog
149: ANSELc = %00000000                                 ' Set PORTC to Digital
150: TRISA = %11111111                                 ' Set PORTA to Input
151: TRISC = %00001111                                 ' Set PORTC to Output(4-7) and Input(0-3)
152: ADC_Init                                         ' Initialize A/D Converter
153: delay_ms(200)                                     ' 200mS delay
154: Lcd_Init()                                       ' Initialize Lcd
155: Delay_ms(200)                                     ' LCD requires 100ms minimum
156: Lcd_Cmd(_LCD_CLEAR)                             ' Clear display
157: Lcd_Cmd(_LCD_CURSOR_OFF)                        ' Cursor off
158: Lcd_Out(1,1,"Power Meter")                      ' Write text in first row
159: Lcd_Out(2,1,"By Roy Guerra")                    ' Write text in second row
160: Delay_ms(2000)                                    ' Delay 2S
161: VRms = 0                                         ' Set all initial values to "0" or a number
162: IRms = 0
163: Vsquare = 0
164: Isquare = 0
165: VReal = 0
166: IReal = 0
167: PF = 0
168: VAR = 0
169: VA = 0
170: Pwatt = 0
171: PRms = 0

```

```

172: flag_1 = 0
173: flag_2 = 0
174: end sub
175:
176: sub procedure acquisition()
177:   Vscale = ((VDD / 1023.0) * Vspan)      ' 120Vrms~ nominal @ 5 volt input
178:   Iscale = ((VDD / 1023.0) * Ispan)       ' 10A~ nominal @ 5 volt input
179:
180:   for I = 0 to (NUM_SAMPLES - 1)           ' Starting at "0", so subtract "1"
181:     Vsampel[I] = ADC_Read(0)               ' Sample Each Voltage; takes 48 us
182:     Isampel[I] = ADC_Read(1)               ' Sample each Current; takes 48 us
183:     Delay_us(457)                         ' makes a total of 0.166, = 10 full 60Hz cycles)
184:   next I
185:
186:   Vsquare = 0                                ' Set all initial values to "0"
187:   Isquare = 0
188:   Pwatt = 0
189:
190:   for I = 0 to (NUM_SAMPLES - 1)
191:     VReal = Vscale * float(integer(Vsample[I] - Voffset)) ' scale the voltage
192:     Vsquare = Vsquare + (VReal * VReal)                 ' sum the squared voltages
193:
194:     IReal = Iscale * float(integer(Isample[I] - Ioffset)) ' scale the current
195:     Isquare = Isquare + (IReal * IReal)                  ' sum the squared currents
196:
197:     Pwatt = Pwatt + (VReal * IReal)                   ' Calculate sum of all power
198:   next I
199:   ' Irms: square root out of the sum of voltage squared
200:   VRms = Sqrt(Vsquare / NUM_SAMPLES)
201:   if Vrms < 1 then                           ' This keeps noise out of reading at "0"
202:     Vrms = 0
203:   end if
204:   ' Irms: square root out of the sum of current squared
205:   IRms = Sqrt(Isquare / NUM_SAMPLES)
206:   if Irms < 0.1 then                          ' This keeps noise out of reading at "0"
207:     Irms = 0
208:   end if
209:   PRms = (Pwatt / NUM_SAMPLES)                ' Power = average power
210:   if Prms < 2 then                           ' This keeps noise out of reading at "0"
211:     Prms = 0
212:   end if
213:   VA = (VRms * IRms)                         ' Apparent power (complex power)
214:   PF = (PRms / VA)                           ' PowerFactor
215:   if VA = 0 then                            ' This keeps from dividing by zero
216:     PF = 1.00
217:   end if
218:   VAR = Sqrt((VA * VA) - (PRms * PRms))    ' VARS
219: end sub
220:
221: sub procedure FormatStr(dim byref Str as string, dim Len as byte) ' Format String
222:   Pos = strchr(Str, ".")                      ' Searches string for decimal point
223:   Str[Pos + 3] = 0                            ' Truncates to 2 decimal places
224:   while StrLen(Str) < Len      ' Test length, and compare to suggested lengths below
225:     StrAppendPre(" ", Str)                    ' Add a null to string begining
226:   wend
227: end sub
228:
```

```

229: sub procedure autozero()
230:   Lcd_Cmd(_LCD_CLEAR)           ' Clear display
231:   Lcd_Out(1,1,"Auto Zero")    ' Write text in first row
232:   Lcd_Out(2,1,"Remove Load")  ' Write text in second row
233:   Delay_ms(2000)              ' Delay 2S
234:   Voffset = ADC_Read(0)        ' Perform A/D on PORTA pin 1
235:   Ioffset = ADC_Read(1)        ' Perform A/D on PORTA pin 2
236:   EEPROM_Write(0x00,Lo(Voffset)) ' Write Low Byte to EEPROM Address "0"
237:   Delay_ms(20)                ' Allow 20mS to complete write
238:   EEPROM_Write(0x01,Hi(Voffset)) ' Write High Byte to EEPROM Address "1"
239:   Delay_ms(20)                ' Allow 20mS to complete write
240:   EEPROM_Write(0x02,Lo(Ioffset)) ' Write Low Byte to EEPROM Address "2"
241:   Delay_ms(20)                ' Allow 20mS to complete write
242:   EEPROM_Write(0x03,Hi(Ioffset)) ' Write High Byte to EEPROM Address "3"
243:   Delay_ms(20)                ' Allow 20mS to complete write
244:   Lcd_Cmd(_LCD_CLEAR)           ' Clear display
245:   Lcd_Out(1,1,"Auto Zero")    ' Write text in first row
246:   Lcd_Out(2,1,"Complete")     ' Write text in second row
247:   Delay_ms(2000)              ' Delay 2S
248: end sub
249:
250: main:
251:   ' Main Program
252:   ' -----
253:   InitMain()                  ' Sub-Procedure for register / port initialization
254:   autozero()                  ' Sub-Procedure for A/D auto zero & EEPROM store
255:   Lo(Voffset) = EEPROM_Read(0x00) ' Read Low Byte from EEPROM Address "0"
256:   Delay_ms(20)                ' Allow 20mS to complete read
257:   Hi(Voffset) = EEPROM_Read(0x01) ' Read High Byte from EEPROM Address "1"
258:   Delay_ms(20)                ' Allow 20mS to complete read
259:   Lo(Ioffset) = EEPROM_Read(0x02) ' Read Low Byte from EEPROM Address "2"
260:   Delay_ms(20)                ' Allow 20mS to complete read
261:   Hi(Ioffset) = EEPROM_Read(0x03) ' Read High Byte from EEPROM Address "3"
262:   Delay_ms(20)                ' Allow 20mS to complete read
263:
264:   Lo(Vspan) = EEPROM_Read(0x05) ' Read Low Byte from EEPROM Address "5"
265:   Delay_ms(20)                ' Allow 20mS to complete read
266:   Hi(Vspan) = EEPROM_Read(0x06) ' Read High Byte from EEPROM Address "6"
267:   Delay_ms(20)                ' Allow 20mS to complete read
268:   Lo(Ispan) = EEPROM_Read(0x07) ' Read Low Byte from EEPROM Address "7"
269:   Delay_ms(20)                ' Allow 20mS to complete read
270:   Hi(Ispan) = EEPROM_Read(0x08) ' Read High Byte from EEPROM Address "8"
271:   Delay_ms(20)                ' Allow 20mS to complete read
272:
273:   ' Start data acquisition & conversion algorithms
274:   ' -----
275:   while true
276:     acquisition()             ' Go to Sub-Procedure acquisition
277:
278:     Lcd_Cmd(_LCD_CLEAR)        ' Clear LCD Display
279:
280:     FloatToStr(VRms, Str1)    ' Display RMS Voltage
281:     FormatStr(Str1, 6)         ' Go to Sub-Procedure Format, length = 6
282:     LCD_Out(1,1, Str1 + " V") ' Display at LCD line 1, cursor position #1
283:
284:     FloatToStr(IRms, Str1)    ' Display RMS Current
285:     FormatStr(Str1, 5)         ' Go to Sub-Procedure Format, length = 5

```

```

286: LCD_Out(1,12, Str1 + " A")           ' Display at LCD line 1, cursor position #12
287:
288: FloatToStr(PRms, Str1)                ' Display Real Power
289: FormatStr(Str1, 6)                    ' Go to Sub-Procedure Format, length = 6
290: LCD_Out(2,1, Str1 + " W")            ' Display at LCD line 2, cursor position #1
291:
292: FloatToStr(PF, Str1)                 ' Display Power Factor
293: FormatStr(Str1, 5)                   ' Go to Sub-Procedure Format, length = 5
294: LCD_Out(2,12, Str1 + " pf")          ' Display at LCD line 2, cursor position #12
295:
296: FloatToStr(VA, Str1)                 ' Display RMS Voltage
297: FormatStr(Str1, 6)                   ' Go to Sub-Procedure Format, length = 6
298: LCD_Out(3,1, Str1 + " VA")           ' Display at LCD line 3, cursor position #1
299:
300: FloatToStr(VAR, Str1)                ' Display RMS Current
301: FormatStr(Str1, 6)                   ' Go to Sub-Procedure Format, length = 5
302: LCD_Out(4,1, Str1 + " VAR")          ' Display at LCD line 4, cursor position #1
303:
304: Delay_ms(1000)                      ' Allow 1 S to complete read
305:                                         ' This entire last section is for "Auto Span"
306: if ((Sw_1 = 1) and (Sw_2 = 1)) and (flag_1 = 0) then '+ and - starts menu
307:                                         ' 3 second delay
308:   if ((Sw_1 = 1) or (Sw_2 = 1)) and (flag_1 = 0) then
309:     flag_1 = 1
310:     flag_2 = 1
311:     Lcd_Cmd(_LCD_CLEAR)               ' Clear LCD Display
312:     Lcd_Out(1,1,"Auto Span")         ' Write text in first row
313:     Lcd_Out(2,1,"Calibration")       ' Write text in second row
314:     Delay_ms(2000)                  ' Delay 2S
315:     Lcd_Cmd(_LCD_CLEAR)               ' Clear LCD Display
316:     Lcd_Out(1,1,"Attach 120Vrms AC") ' Write text in first row
317:     Lcd_Out(2,1,"Calibrated Source") ' Write text in second row
318:     Lcd_Out(3,1,"Attach 20Arms AC")  ' Write text in third row
319:     Lcd_Out(4,1,"Calibrated Source") ' Write text in fourth row
320:     Delay_ms(4000)                  ' Delay 4S
321:     Lcd_Cmd(_LCD_CLEAR)               ' Clear LCD Display
322:     Lcd_Out(1,1,"Get Ready To")     ' Write text in first row
323:     Lcd_Out(2,1,"Calibrate")        ' Write text in second row
324:     Lcd_Out(3,1,"Press Increase")   ' Write text in third row
325:     Lcd_Out(4,1,"Press Decrease")   ' Write text in fourth row
326:     Delay_ms(2000)                  ' Delay 2S
327:     Lcd_Cmd(_LCD_CLEAR)               ' Clear LCD Display
328:     acquisition()                  ' Go to this Sub-Procedure
329:   end if
330: end if
331: while flag_1 = 1                      ' Stay in loop until complete
332:   if flag_2 = 1 then                  ' Only display volts
333:     acquisition()                    ' Go to this Sub-Procedure
334:     Lcd_Cmd(_LCD_CLEAR)               ' Clear LCD Display
335:     FloatToStr(VRms, Str1)            ' Display RMS Voltage
336:     FormatStr(Str1, 6)                ' Go to Sub-Procedure Format, length = 6
337:     LCD_Out(1,1, Str1 + " Vrms")      ' Display at LCD line 1
338:     LCD_Out(2,1, "You Read 120V Yet?") ' Display Text on second Line
339:     LCD_Out(3,1, "Then Press Enter")  ' Display Text on third Line
340:     Delay_ms(250)                   ' 250 ms delay
341:   end if
342:   if flag_2 = 2 then                  ' Only dispaly amps

```

```

343:         acquisition()           ' Go to this Sub-Procedure
344:         Lcd_Cmd(_LCD_CLEAR)   ' Clear LCD Display
345:         FloatToStr(IRms, Str1) ' Display RMS Current
346:         FormatStr(Str1, 5)    ' Go to Sub-Procedure Format, length = 5
347:         LCD_Out(1,1, Str1 + " Arms") ' Display at LCD line 1
348:         LCD_Out(2,1, "You Read 20A Yet?") ' Display Text on second Line
349:         LCD_Out(3,1, "Then Press Enter") ' Display Text on third Line
350:         Delay_ms(250)          ' 250 ms delay
351:     end if
352:     if flag_2 = 3 then          ' Only display when completed
353:         Lcd_Cmd(_LCD_CLEAR)   ' Clear display
354:         Lcd_Out(1,1, "Auto Span") ' Write text in first row
355:         Lcd_Out(2,1, "Calibration Complete") ' Write text in second row
356:         Lcd_Out(3,1, "Turn Power off/on") ' Write text in third row
357:         Lcd_Out(4,1, "For New Settings") ' Write text in fourth row
358:         Delay_ms(2000)          ' Delay 2S
359:         flag_2 = 0              ' Reset program flag
360:         flag_1 = 0              ' Reset program flag to break loop
361:     end if
362:     if (Sw_1 = 1) and (flag_2 = 1) then ' Volts section
363:         Delay_ms(100)            ' 100 ms delay
364:         if (Sw_1 = 1) and (Vspan < 301) and (flag_2 = 1) then ' Increase
365:             inc(Vspan)           ' Increase by "1"
366:             Delay_ms(10)          ' 10 ms delay
367:         end if
368:     end if
369:     if (Sw_2 = 1) and (flag_2 = 1) then ' Volts section
370:         Delay_ms(100)            ' 100 ms delay
371:         if (Sw_2 = 1) and (Vspan >> 0) and (flag_2 = 1) then ' Decrease
372:             dec(Vspan)           ' Decrease by "1"
373:             Delay_ms(10)          ' 10 ms delay
374:         end if
375:     end if
376:     if (Sw_3 = 1) and (flag_2 = 1) then ' Enter Selection
377:         Delay_ms(500)            ' 500 ms delay
378:         if (Sw_3 = 1) and (flag_2 = 1) then ' Next section
379:             EEPROM_Write(0x05,Lo(Vspan)) ' Write Low Byte to EEPROM Address
380:             Delay_ms(20)             ' Allow 20mS to complete write
381:             EEPROM_Write(0x06,Hi(Vspan)) ' Write High Byte to EEPROM Address
382:             Delay_ms(20)             ' Allow 20mS to complete write
383:             Lcd_Cmd(_LCD_CLEAR)      ' Clear display
384:             Lcd_Out(1,1, "Voltage Span") ' Write text in first row
385:             Lcd_Out(2,1, "Calibration Complete") ' Write text in second row
386:             Delay_ms(2000)           ' Delay 2S
387:             while (Sw_3 = 1) and (flag_2 = 1) ' Wait for Enter key "up"
388:                 nop                  ' No operation
389:             wend
390:             flag_2 = 2                ' Change program flag
391:         end if
392:     end if
393:     if (Sw_1 = 1) and (flag_2 = 2) then ' Amps section
394:         Delay_ms(100)            ' 100 ms delay
395:         if (Sw_1 = 1) and (Ispan < 30) and (flag_2 = 2) then ' Increase
396:             inc(Ispan)           ' Increase by "1"
397:             Delay_ms(500)          ' 500 ms delay
398:         end if
399:     end if

```

```
400:      if (Sw_2 = 1) and (flag_2 = 2) then      ' Amps section
401:          Delay_ms(100)                         ' 100 ms delay
402:          if (Sw_2 = 1) and (Ispan <> 0) and (flag_2 = 2) then
403:              dec(Ispan)                           ' Decrease by "1"
404:              Delay_ms(500)                         ' 500 ms delay
405:          end if
406:      end if
407:      if (Sw_3 = 1) and (flag_2 = 2) then      ' Enter Selection
408:          Delay_ms(500)                         ' 500 ms delay
409:          if (Sw_3 = 1) and (flag_2 = 2) then      ' Next section
410:              EEPROM_Write(0x07,Lo(Ispan))        ' Write Low Byte to EEPROM Address
411:              Delay_ms(20)                        ' Allow 20mS to complete write
412:              EEPROM_Write(0x08,Hi(Ispan))        ' Write High Byte to EEPROM Address
413:              Delay_ms(20)                        ' Allow 20mS to complete write
414:              Lcd_Cmd(_LCD_CLEAR)                 ' Clear display
415:              Lcd_Out(1,1,"Current Span")         ' Write text in first row
416:              Lcd_Out(2,1,"Calibration Complete") ' Write text in second row
417:              Delay_ms(2000)                      ' Delay 2S
418:              while (Sw_3 = 1) and (flag_2 = 2)    ' Wait for Enter key "up"
419:                  nop                            ' No operation
420:              wend
421:          flag_2 = 3                           ' Change program flag
422:      end if
423:  end if
424: wend
425: wend
426: end.
```